















		MOTES	
2⁄	1.	UNLESS OTHERWISE NOTED IN THE PROJECT PLANS: DIMENSION W SHALL BE 2"; B=1'-9" MINUS CURB FACE HEIGHT, OR B=1'-9" IF NO CURB OR IF W>3'-0".	
	2.	THE ENDS OF ALL GUARDRAIL INSTALLATIONS SHALL BE ANCHORED AT BOTH ENDS.	
	3.	TYPE 1 GUARDRAIL POSTS AND BLOCKS:	
		A. WOOD POSTS AND BLOCKS SHALL BE ROUGH SAWN DOUGLAS FIR NO. 1, FREE OF HEART CENTER, PRESSURE TREATED WITH AMMONIACAL COPPER ARSENATE.	
		B. BEFORE THE BOLTS ARE INSERTED IN WOOD POSTS AND BLOCKS THE HOLES SHALL BE FILLED WITH A GREASE, RECOMMENDED BY THE MANUFACTURER FOR CORROSION PROTECTION WHICH WILL NOT MELT OR RUN AT A TEMPERATURE OF 150°F.	
	4.	TYPE 2 GUARDRAIL POSTS AND BLOCKS:	
<b>∑∕</b>		A. POSTS SHALL BE GALVANIZED STANDARD STEEL PIPE CONFORMING TO ASTM DESIGNATION A 53.	
		B. BLOCKS SHALL BE GALVANIZED STEEL STRUCTURAL TUBING CONFORMING TO ASTM A 501.	
	5.	TYPE 3 GUARDRAIL POSTS AND BLOCKS SHALL BE GALVANIZED STEEL CONFORMING TO ASTM DESIGNATION A 36.	
2	6.	GUARDRAILS SHALL BE TYPE I UNLESS OTHERWISE NOTED ON THE PLANS.	
2	7	CABLE ANCHORS EXPOSED TO APPROACHING TRAFFIC SHALL BE THE BREAKAWAY TYPE PER DETAIL IS UNLESS (THERWISE NOTED ON THE PLANS.	
	8.	ALL PLATES SHALL BE GALVANIZED STEEL CONFORMING TO ASTM DESIGNATION 4 36.	
	9	A CABLE ANCHOR ASSEMBLY SHALL CONSIST OF A CABLE ASSEMBLY AND ANDHOR PLATE. A. ANCHOR CABLE SHALL BE MADE OF PLOW STEEL WITH A MINIMUM BREAKING STRENGTH OF 23 TONS. IT SHALL BE 3/4-INCH PRE- FORMED, 6 X 19, WIRE STRAND CORE OR INDEPENDENT WIRE ROPE CORE (IWRC), GALVANIZED IN CONFORMANCE WITH FEDERAL SPECIFICATION RR-W-410C, RIGHT REGULAR LAY. TWO CERTIFIED COPIES OF MILL TEST REPORTS OF EACH MANUFACTURED CABLE	
		LENGTH SHALL BE FURNISHED TO THE ENGINEER. THE OVERALL LENGTH OF EACH CABLE ANCHOR ASSEMBLY SHALL BE AS REQUIRED BY THE PLANS, BUT SHALL BE A MINIMUM OF 6 FEET-6 INCHES.	
		B. THE SWAGED FITTING SHALL BE MACHINED FROM HOT-ROLLED BAR STEEL CONFORMING TO AISI DESIGNATION C 1035 AND SHALL BE ANNEALED SUITABLE FOR COLD SWAGING. THE FITTING SHALL BE GALVANIZED BEFORE SWAGING. A LOCK PINHOLE ADEQUATE FOR A 1/4-INCH PLATED SPRING STEEL PIN SHALL BE DRILLED THROUGH THE HEAD OF THE FITTING TO RETAIN THE STUD IN PROPER POSITION. THE MANUFACTURER'S IDENTIFYING MARK SHALL BE STAMPED ON THE BODY OF THE FITTING.	
		C. THE ONE-INCH-DIAMETER STUD SHALL CONFORM TO ASTM DESIGNATION A 449 AFTER GALVANIZING. PRIOR TO GALVANIZING, A 3/8-INCH SLOT FOR THE LOCKING PIN SHALL BE MILLED IN THE STUD END. THREADS SHALL HAVE ANSI CLASS 2A FIT BEFORE GALVANIZING. STUD NUTS SHALL CONFORM TO ASTM DESIGNATION A 325. AFTER GALVANIZING, THE PITCH DIAMETER OF THE NUT AND THE HEAD OF THE SWAGED FITTING MAY BE TAPPED OVER ANSI B1.1 CLASS B TOLERANCE BY 0.023 INCH MAXIMUM OVERSIZE.	
		D. THE SWAGED FITTINGS, STUD AND NUT ASSEMBLY SHALL DEVELOP THE SPECIFIED BREAKING STRENGTH OF THE CABLE.	
		E. THE CABLE ASSEMBLIES SHALL BE SHIPPED AS A COMPLETE UNIT, INCLUDING STUD AND NUT.	
7	27	F. ONE SAMPLE OF CABLE PROPERLY FITTED WITH SWAGED FITTING AND RIGHT-HAND THREAD STUD AT BOTH ENDS AS SPECIFIED ABOVE SHALL BE FURNISHED TO THE ENGINEER FOR TESTING (LENGTH = 6'-0").	
	10.	. THE STEEL PLATES FOR THE ANCHOR PLATE SHALL CONFORM TO ASTM DESIGNATION A 36. BOLTS AND NUTS SHALL CONFORM TO ASTM DESIGNATION A 307, THE ANCHOR PLATE SHALL BE GALVANIZED AFTER FABRICATION.	
	11.	. CABLE CLIPS SHALL BE COMMERCIAL QUALITY DROP FORGED GALVANIZED STEEL. THIMBLES SHALL BE COMMERCIAL QUALITY, GALVANIZED STEEL.	
2	12.	. THE ANCHOR RODS SHALL BE FABRICATED OF STEEL CONFORMING TO ASTM DESIGNATION A 36, A 441, A 572 OR A 576, GRADE 1018, 1019, 1021 OR 1026. THE EYES SHALL BE HOT FORGED OR FORMED WITH FULL PENETRATION WELDS. ANCHOR RODS WITH EYES THAT HAVE BEEN FORMED WITH ANY PART OF THE EYE BELOW 1600°F DURING FORMING OR WITH EYES THAT HAVE BEEN CLOSED BY WELDING SHALL BE THERMALLY STRESS RELIEVED PRIOR TO GALVANIZING. THE COMPLETED ANCHOR ROD, AFTER GALVANIZING, SHALL DEVELOP A TENSILE STRENGTH OF 50,000 POUNDS MINIMUM.	
2	13. 14. 15.	. COAL TAR ENAMEL SHALL CONFORM TO AWWA STANDARD C 203. COAL TAR EPOXY SHALL CONFORM TO MIL-P-23236, TYPE 1, CLASS 2. . CONCRETE SHALL BE CLASS 500-C-2500. . MATERIALS NOT SPECIFIED SHALL BE PER THE STANDARD SPECIFICATIONS FOR PUBLIC WORKS CONSTRUCTION.	
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